



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5076-041
Job Sheet 187229



Part No: D5076-041

Job Qty: ~~6~~ ³ pcs

Part Name: Fwd Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5076 REV.B IPP REV:A 14.04.02 PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	12/11/18		0.00	2.29	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	12/11/18		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
120	Packaging 3-1 - Stock - B4B	6 pcs	12/11/18		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

9-29 30 DAS 19/02/25

PD 19.02.25



Dart Aerospace Ltd.
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CANADA
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Container No: S156136



Part: D5076 - 041

Job No: 187229

Serial No/Batch: S156136

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/25/19

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	57617 91 FEB 26 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	6 pcs	12/11/18	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
Part Op 100 - Small Fab - ASSEMBLE AS PER DWG Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release					DAG 21 0450 FEB 26 2019
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
AN525-832R7	Screw	24 Ea (4 ea)	100-Small Fab - 1		
D4434-045	Fwd Outboard Bracket Assembly	6 pcs (1 ea)	100-Small Fab - 1		
D5076-043	Fwd Inboard Bracket Assembly	6 pcs (1 ea)	100-Small Fab - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	AN525-832R7	24	135	0	
	D4434-045	6	0	0	
	D5076-043	6	7	0	
Part Specifications					
Specifications could not be found.					



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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/11/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	6 pcs		12/11/18	0.00	2.29	Small Fab-8		
110	QC	6 pcs		12/11/18	0.00	0.00	QC5		
120	Packaging	6 pcs		12/11/18	0.00	0.00	Packaging3-2		
130	QC21-SA	6 Ea		12/11/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - ASSEMBLE AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R7	Screw	24 Ea (4 ea)	90-Start up Operation	513221
D4434-045	Fwd Outboard Bracket Assembly	6 Ea (1 ea)	90-Start up Operation	5155496
D5076-043	Fwd Inboard Bracket Assembly	6 Ea (1 ea)	90-Start up Operation	5137009

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R7	24	89	0
	D4434-045	6	0	0
	D5076-043	6	4	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					